

Low voltage AC drives

ABB standard drives ACS550 0.75 to 355 kW / 1 to 500 hp Catalog







Selecting and ordering your drive

Build up your own ordering code using the type code key below or contact your local ABB drives sales office and let them know what you want. Use page 3 as a reference section for more information.

Type code:	ACS550	-	01] -	03A3	-	4	+	B055
Product series									
Rating and types					4				
Voltages					1 1 1 1 1 1				
Construction					1 1 1 1 1				
Dimensions					 				
Options									

Contents ABB standard drives, ACS550

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ABB standard drives



ABB standard drives

ABB standard drives are simple to buy, install, configure and use, saving considerable time. They are widely available through ABB channel partners, hence the use of the term standard. The drives have common user and process interfaces with fieldbuses, common software tools for sizing, commissioning, maintenance and common spare parts.

Applications

ABB standard drives can be used in a wide range of industries. Typical applications include pump, fan and constant torque use, such as conveyors. ABB standard drives are ideal in those situations where there is a need for simplicity to install, commission and use and where customizing or special product engineering is not required.

Highlights

- FlashDrop tool
- Intuitive use with assistant control panel
- Swinging choke for superior harmonic reduction
- Vector control
- Coated boards for harsh environments
- Built-in category C2 EMC filter (1st environment) as standard
- Flexible fieldbus system with built-in Modbus and numerous internally mountable fieldbus adapters
- UL, cUL, CE, C-Tick and GOST R approved
- RoHS compliant

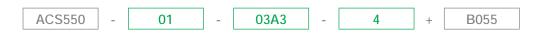
Feature	Advantage	Benefit
Energy efficiency	Several counters to illustrate saved energy (kWh), carbondioxide	Shows direct impact on energy bill and helps control
counters	emissions (CO ₂) and cost in local currency.	operational expenditure (OPEX).
Load analyzer	Load analyzer saves process data, such as current and	Optimized dimensioning of the drive, motor and
	torque values, which can be used to analyze the process	process.
	and dimensioning of the drive and motor.	
FlashDrop tool	Faster and easier drive set up and commissioning	Patented, fast, safe and trouble-free parametrization
		method without electricity
Assistant control panel	Two soft-keys, function of which changes according to the state	Easy commissioning
	of the panel	
	Built-in help function via dedicated button	Fast set-up
	Real-time clock, allows timed tracing of faults and setting of	Easier configuration
	parameters to activate at various times of day	Rapid fault diagnosis
	Changed parameters -menu	Quick access to recent parameter changes
Commissioning	PID controller, real-time clock, serial communications assistant,	Easy set up of parameters
assistants	drive optimizer, start-up assistant	
Maintenance assistant	Monitors consumed energy (kWh), running hours or motor rotation	Takes care of preventative maintenance of drive, the
		motor or run application
Intuitive features	Noise optimisation	
	Increases switching frequency of drive when drive temperature is	Considerable motor noise reduction
	reduced	
	Controlled cooling fan: the drive is cooled only when necessary	Reduces inverter noise and improves energy efficiency
Choke	Patented swinging choke - matches the right inductance to the	Reduces total harmonic distortion (THD) emissions up
	right load, thereby suppressing and reducing harmonics	to 25%
Vector control	Improved motor control performance	Enables wider range of applications
Built-in EMC filter	Category C2 (1 st environment) and category C3 (2 nd environment)	No need for additional external filtering
	RFI filters as standard	
Brake chopper	Built-in up to 11 kW	Reduced cost
Connectivity	Built-in Modbus using EIA-485	Reduced cost
	Simple to install:	Reduced installation time
	Easy connection of cables	Secure cable connections
	Easy connection to external fieldbus systems through multiple I/Os	
	and plug-in options	
Mounting template	Supplied separately with unit	Quick and easy to mark mounting screw holes on
		installation surface
RoHS compliant	ACS550 drives comply with the EU's RoHS 2002/95/CE Directive	Environmentally friendly product
	restricting the use of certaing hazardous substances	

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Technical data

ACS550 -	01 - 03A3 -	4 + B0!	55	
Mains connection		Programmable contr	ol connections	
Voltage and	3-phase, 380 to 480 V, +10/ -15%, 0.75 to 355 kW	Two analog inputs		
power range	3-phase, 208 to 240 V, +10/ -15%, 0.75 to 75 kW	Voltage signal	0 (2) to 10 V, R_{in} > 312 k $m \Omega$ single-ended	
	Auto-identification of input line	Current signal	0 (4) to 20 mA, $R_{\rm in}$ = 100 Ω single-ended	
Frequency	48 to 63 Hz	Potentiometer	10 V \pm 2% max. 10 mA, R < 10 k Ω	
Power factor	0.98	reference value		
Motor connection		Maximum delay	12 to 32 ms	
Voltage	3-phase, from 0 to U_{SUPPLY}	Resolution	0.1%	
Frequency	0 to 500 Hz	Accuracy	±1%	
Continuous loading	Rated output current I _{2N}	Two analog outputs	0 (4) to 20 mA, load < 500 Ω	
capability		Accuracy	±3%	
(constant torque at a ma ambient temperature of	x	Auxiliary voltage	24 V DC ±10%, max. 250 mA	
40 °C)		Six digital inputs	12 to 24 V DC with internal or external supply,	
Overload capacity	At normal use 1.1 x I_{2N} for 1 minute every		PNP and NPN	
(at a max. ambient temperature of 40 °C)	10 minutes	Input impedance	2.4 kΩ	
temperature of 40 °C)	At heavy-duty use 1.5 x I _{2hd} for 1 minute every 10	Maximum delay	$5 \text{ ms} \pm 1 \text{ ms}$	
	minutes	Three relay outputs		
	Always 1.8 x I_{2hd} for 2 seconds every 60 seconds	Maximum switching		
Switching frequenc		voltage	250 V AC/30 V DC	
Selectable	1 kHz, 2 kHz, 4 kHz, 8 kHz, 12 kHz	Maximum switching		
Acceleration time	0.1 to 1800 s	current	6 A/30 V DC; 1500 V A/230 V AC	
Deceleration time	0.1 to 1800 s	Maximum continuous	01,000 0 00, 1000 0 1,0200 0 1,0	
Speed control		current	2 A rms	
Open loop	20% of motor nominal slip	Serial communication		
Closed loop	0.1% of motor nominal speed	EIA-485	Modbus protocol	
Open loop	< 1% s with 100% torque step	Product compliance		
Closed loop	0.5% s with 100% torque step	Low Voltage Directive	2006/95/50	
Torque control		Machinery Directive 20		
Open loop	< 10 ms with nominal torque	EMC Directive 2004/1		
Closed loop	< 10 ms with nominal torque			
Open loop	±5% with nominal torque	Quality assurance sys		
Closed loop	±2% with nominal torque	Environmental system		
Environmental limit	S		and GOST R approvals	
Ambient temperatur	e	RoHS compliant		
-15 to 50 °C	No frost allowed. From 40 to 50 °C with derating.			
Altitude	Rated current available at 0 to 1000 m			
Output current	reduced by 1% per 100 m over 1000 to 2000 m			
Relative humidity	5 to 95%, no condensation allowed			
	n IP21 or IP54 (≤ 160 kW)			
Enclosure colour	NCS 1502-Y, RAL 9002, PMS 420 C			
Contamination	IEC 721-3-3			
levels	No conductive dust allowed			
	Class 1C2 (chemical gases),			
Transportation	Class 1S2 (solid particles)			
	Class 2C2 (chemical gases),			
Storage	Class 2S2 (solid particles)			
5	Class 3C2 (chemical gases),			
Operation	Class 3S2 (solid particles)			
	:			

Ratings, types, voltages and construction



Type code

Drive's type code (shown above and in column 7 of the tables on the right side) identifies your drive by construction, current rating and voltage range. Once you have selected the type code, the frame size (column 8) can be used to determine the drives dimensions, shown on the next page.

Construction

"01" within the type code (shown above) varies depending on the drive mounting arrangement, and power rating.

01 = wall-mounted

02 = free-standing

Voltages

The ACS550 is available in two voltage ranges:

4 = 380 to 480 V 2 = 208 to 240 V

Insert either "4" or "2", depending on your chosen voltage, into the type code shown above.

3-phase supply voltage 380 to 480 V Wall-mounted units

Ratings						Type code	Frame
Norm	al use		Heav	Heavy-duty use			size
P _N	P _N	I _{2N}	$P_{\rm hd}$	$P_{\rm hd}$	I _{2hd}	-	
kW	hp	A	kW	hp	A		
1.1	1.5	3.3	0.75	1	2.4	ACS550-01-03A3-4	R1
1.5	2	4.1	1.1	1.5	3.3	ACS550-01-04A1-4	R1
2.2	3	5.4	1.5	2	4.1	ACS550-01-05A4-4	R1
3	4	6.9	2.2	3	5.4	ACS550-01-06A9-4	R1
4	5.4	8.8	3	4	6.9	ACS550-01-08A8-4	R1
5.5	7.5	11.9	4	5.4	8.8	ACS550-01-012A-4	R1
7.5	10	15.4	5.5	7.5	11.9	ACS550-01-015A-4	R2
11	15	23	7.5	10	15.4	ACS550-01-023A-4	R2
15	20	31	11	15	23	ACS550-01-031A-4	R3
18.5	25	38	15	20	31	ACS550-01-038A-4	R3
22	30	45	18.5	25	38	ACS550-01-045A-4	R3
30	40	59	22	30	45	ACS550-01-059A-4	R4
37	50	72	30	40	59	ACS550-01-072A-4	R4
45	60	87	37	60	72	ACS550-01-087A-4	R4
55	100	125	45	75	96	ACS550-01-125A-4	R5
75	125	157	55	100	125	ACS550-01-157A-4	R6
90	150	180	75	125	156	ACS550-01-180A-4	R6
110	150	205	90	125	162	ACS550-01-195A-4	R6
132	200	246	110	150	192	ACS550-01-246A-4	R6
160	200	290	132	200	246	ACS550-01-290A-4	R6

Free-standing units

200	300	368	160	250	302	ACS550-02-368A-4	R8
250	400	486	200	350	414	ACS550-02-486A-4	R8
280	450	526	250	400	477	ACS550-02-526A-4	R8
315	500	602	280	450	515	ACS550-02-602A-4	R8
355	500	645	315	500	590	ACS550-02-645A-4	R8

3-phase supply voltage 208 to 240 V Wall-mounted units

vali-mounted units

Ratings				Type code	Frame			
No	rma	al use		Heavy-duty use		use		size
$P_{\rm N}$		$P_{\rm N}$	<i>I</i> _{2N}	$P_{\rm hd}$	P_{hd}	I _{2hd}		
kW	/	hp	A	kW	hp	A		
0.7	'5	1.0	4.6	0.75	0.8	3.5	ACS550-01-04A6-2	R1
1.1		1.5	6.6	0.75	1.0	4.6	ACS550-01-06A6-2	R1
1.5	5	2.0	7.5	1.1	1.5	6.6	ACS550-01-07A5-2	R1
2.2	<u>.</u>	3.0	11.8	1.5	2.0	7.5	ACS550-01-012A-2	R1
4.0)	5.0	16.7	3.0	3.0	11.8	ACS550-01-017A-2	R1
5.5)	7.5	24.2	4.0	5.0	16.7	ACS550-01-024A-2	R2
7.5		10.0	30.8	5.5	7.5	24.2	ACS550-01-031A-2	R2
.11.	0	15.0	46.2	7.5	10.0	30.8	ACS550-01-046A-2	R3
15.	0	20.0	59.4	11.0	15.0	46.2	ACS550-01-059A-2	R3
18.	5	25.0	74.8	15.0	20.0	59.4	ACS550-01-075A-2	R4
22.	0	30.0	88.0	18.5	25.0	74.8	ACS550-01-088A-2	R4
30.	0	40.0	114	22.0	30.0	88.0	ACS550-01-114A-2	R4
37.	0	50.0	143	30.0	40	114	ACS550-01-143A-2	R6
45.	0	60.0	178	37.0	50	150	ACS550-01-178A-2	R6
55.	0	75.0	221	45.0	60	178	ACS550-01-221A-2	R6
75.	0	100	248	55.0	75	192	ACS550-01-248A-2	R6

Normal use vs heavy-duty use. For the majority of pump, fan and conveyor applications, select "Normal use" figures. For high overload requirements, select "Heavy-duty use" figures. If in doubt contact your local ABB sales office or your drives distributor.

 $P_{\rm N}$ for kW = Typical motor power in 400 V at normal use $P_{\rm N}$ for hp = Typical motor power in 460 V at normal use

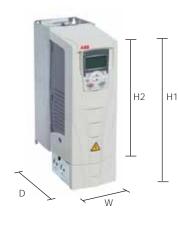
P_{hd} for kW = Typical motor power in 400 V at heavy-duty use

 P_{hd} for hp = Typical motor power in 460 V at heavy-duty use

Dimensions



Wall-mounted drives



Free-standing drives

H1

H1 = Height with cable connection box H2 = Height without cable connection box

W = Width D = Depth

Electromagnetic compatibility

The EMC product standard (EN 61800-3 + Amendment A11(2000)) covers the specific EMC requirements stated for drives (tested with motor and cable) within the EU. The new revision of 61800-3 (2004) product standard can be applied from now on, but latest from 1st October 2007. EMC standards such as EN 55011, or EN 61000-6-3/4, apply to industrial and household equipments and systems

EMC according to EN61800-3

1st environment restricted distribution for frame sizes R3, R4 with

75 m motor cables and for frame sizes R1, R2, R5, R6 with 100 m motor cables as standard.

2nd environment unrestricted distribution for frame sizes R1 to R4 with 300 m motor cables and for frame sizes R5 to R8 with 100 m motor cables as standard.

These cable lengths are for EMC purposes only. Operational cable lengths are available in the output choke selection table on page 11. For longer motor cable lengths, external EMC filters are available on request.

Wall-mounted units

Frame	Dimer	Dimensions and weights									
size	IP21 /	UL ty	pe 1			IP54 / UL type 122)					
	H1	H2	W	D	Weight	Н	W	D	Weight		
	mm	mm	mm	mm	kg	mm	mm	mm	kg		
R1	369	330	125	212	6.5	461	213	234	8		
R2	469	430	125	222	9	561	213	245	11		
R3	583	490	203	231	16	629	257	254	17		
R4	689	596	203	262	24	760	257	284	26		
R5	736	602	265	286	34	775	369	309	42		
R6	888 ¹⁾	700	302	400	69	924 ³⁾	410	423	86		

¹⁾ ACS550-x1-246A-4 and ACS550-01-290A-4: 979 mm

²⁾ UL Type 12 not available for ACS550-01-290A-4

³⁾ ACS550-01-290A-4 : 1119 mm

Free-standing units

R8 2024 n/a 347¹⁾ 617¹⁾ 230

¹⁾ The dimensions apply to bookshelf mounting. In flat type mounting the width and depth change places. n/a = not applicablez

including drive component inside. Drive units complying with requirements of EN 61800-3 are always complient with comparable categories in EN 55011 and EN 61000-6-3/4, but not necessarily vice versa. EN 55011 and EN 61000-6-3/4 do not specify cable length nor require a motor to be connected as a load. The emission limits are comparable according to the following table, EMC standards.

EMC standards in general

EN 61800-3/A11 (2000), product standard	EN 61800-3 (2004), product standard	EN 55011, product family standard for industrial, scientific and medical (ISM) equipment
1 st environment,	Category C1	Group 1
unrestricted distribution		Class B
1 st environment,	Category C2	Group 1
restricted distribution		Class A
2 nd environment,	Category C3	Group 2
unrestricted distribution		Class A
2 nd environment,	Category C4	Not applicable
restricted distribution		

Assistant control panel



The assistant control panel, which is delivered as standard, features a multilingual alphanumeric display for easy drive programming. The control panel has various assistants and an built-in help function to guide the user. It includes a real time clock, which can be used during fault logging and in controlling the drive, such as start/stop. The control panel can be used for copying parameters for back up or for downloading them to another drive. A large graphical display and soft keys make it extremely easy to navigate.

Options Control interfaces



Panel mounting kits

To attach the control panel to the outside of a larger enclosure, two panel mounting kits are available. A simple and costefficient installation is possible with the ACS/H-CP-EXT kit, while the OPMP-01 kit provides a more user-friendly solution, including a panel platform that enables the panel to be removed in the same way as a drive-mounted panel. The panel mounting kits include all hardware required, including 3 m extension cables and installation instructions.



How to select options

The options shown in the table are available within the ACS550 range. Most of them have an associated 4-figure option code, which is shown in the table. It is this code that replaces B055 in the type code above. External options require a separate order line and material or type code number.

Basic control panel

The basic control panel features a single line numeric display. The panel can be used to control the drive, set the parameter values or copy them from one drive to another.



Available options

Protection cla	· · ·			
B055	IP54			
Control panel				
0J400	If no control panel is required			
J404	Basic control panel	ACS-CP-C		
- 1)	Panel mounting kit	ACS/H-CP-EXT		
- 1)	Panel holder mounting kit	OPMP-01		
I/O options ²⁾				
L511	Relay output extension	OREL-01		
Control option	²⁾			
- 1)	Encoder	OTAC-01		
Fieldbus ³⁾				
K451	DeviceNet	RDNA-01		
K452	LonWorks	RLON-01		
K454	Profibus DP	RPBA-01		
K457	CANopen	RCAN-01		
K462	ControlNet	RCNA-01		
- 1)	CC-Link	RCCL-01		
- 1)	Modbus TCP	RETA-01 and RETA-02		
- 1)	Ethernet/IP	RETA-01		
- 1)	PROFINET IO	RETA-02		
- 1)	PowerLink	REPL-01		
- 1)	EtherCat	RECA-01		
Tools	· · · · · · · · · · · · · · · · · · ·	·		
- 1)	FlashDrop	MFDT-01		
- 1)	DriveWindow Light	DriveWindow Light		
Remote monit	· · · ·			
- 1)	Ethernet adapter	SREA-01		

200

¹⁾ Ordering with a separate material code number.

²⁾ One slot available for relay or encoder.

³⁾ One slot available for fieldbus adapter. Modbus built-in as standard.

Options Plug-in options



FlashDrop tool

ACS550 drives have an interface for a FlashDrop tool. FlashDrop is a powerful palm sized tool for fast and easy parameter selection and setting of an unpowered drive. The user can hide each parameter / group from the drive's display, which protects the drive and connected machinery. For more information on the FlashDrop tool, please see page 10.

Relay output extension option module

This plug-in option offers three additional relay outputs. They can be used, for example, in pump and fan control or many supervisory functions. All the relays can be programmed to on/off by using the assistant control panel's clock. Alternatively, fieldbus can be used to control any external components in the system.

Encoder feedback option module

The standard drives can accommodate an encoder module. Using an encoder for speed feedback is a straight forward way to increase motor control in many applications.

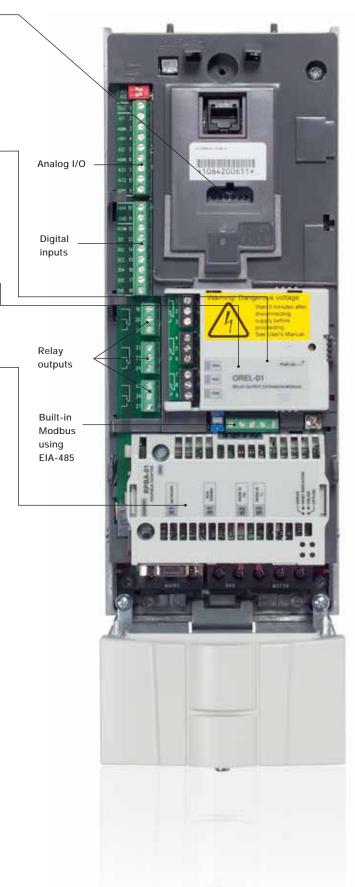
Plug-in fieldbus module

The plug-in fieldbus options bring connectivity to major automation systems. A single twisted pair avoids large amounts of conventional cabling, thereby reducing cost and increasing system reliability.

ACS550 supports the following fieldbus options:

- DeviceNet
- LONWORKS®
- PROFIBUS DP
- CANopen
- ControlNet
- CC-Link
- Modbus TCP
- Ethernet/IP
- PROFINET IO
- PowerLink
- EtherCat

For type codes see page 8



Options External options

FlashDrop tool

FlashDrop is a powerful palm sized tool for fast and easy parameter selecting and setting. It gives the possibility to hide selected parameters to protect the machine. Only the parameters needed in the application are shown. The tool can copy parameters between two drives or between a PC and a drive. All the above can be done without a power connection to the drive. The interface for FlashDrop is available in all wallmounted units.

DrivePM

DrivePM (drive parameter manager) is a tool to create, edit and copy parameter sets for the FlashDrop tool. For each parameter/ group the user has a possibility to hide it, which means that the drive user does not see the parameter/group at all.

DrivePM requirements

- Supported operating systems: Windows NT/2000/XP/Vista

FlashDrop package includes:

- FlashDrop tool
- DrivePM software (CD-rom)
- User's manual (hardcopy and PDF)
- RS232 cable for connection between PC and the FlashDrop tool
- Battery charger





SREA-01 Ethernet adapter

SREA-01 Ethernet adapter with remote monitoring access can send process data, data logs and event messages independently, without a PLC or a dedicated on-site computer. It has an internal web server for configuration and drive access.

DriveWindow Light

DriveWindow Light is an easy-to-use start-up and maintenance tool for ACS550 drives. It can be used in an offline mode, which enables parameter setting at the office even before going to the actual site. The parameter browser enables viewing, editing and saving of parameters. The parameter comparison feature makes it possible to compare parameter values between the drive and the file. With the parameter subset you can create your own parameter sets. Controlling of the drive is naturally one of the features in DriveWindow Light. With this software tool, you can monitor up to four signals simultaneously. This can be done in both graphical and numerical format. Any signal can be set to stop the monitoring from a predefined level.

Start-up wizards

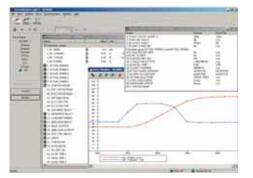
Start-up wizards make the setting of parameters easy. Simply launch the wizard, select an appropriate assistant eg, for setting analog outputs, and all parameters related to this function are shown together with help pictures.

Highlights

- Editing, saving and downloading parameters
- Graphical and numerical signal monitoring
- Drive control
- Start-up wizards

DriveWindow Light requirements

- Supported operating systems: Windows NT/2000/XP/Vista



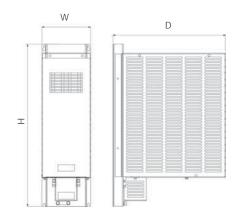
Options External options

Brake units and choppers

Frame sizes R1 to R2 are delivered with integrated brake choppers as standard. Other units can use the compact-sized brake units which include brake chopper and resistor. For more information please refer to the ACS-BRK brake units installation and start-up guide.

Brake units technical data

Frequency	Resistor	Continuous	Max.	Brake unit
converter	ohm	output W	output	type code
input voltage			20 s W	
200 to 240 V AC	32	2000	4500	ACS-BRK-C
380 to 480 V AC			12000	
200 to 240 V AC	10.5	7000	14000	ACS-BRK-D
380 to 480 V AC			42000	



Dimensions

Width (W)	Height (H)	Depth (D)	Weight	Brake unit
mm	mm	mm	kg	type code
150	500	347	7.5	ACS-BRK-C
270	600	450	20.5	ACS-BRK-D

Output chokes

Output chokes are used when motor cables above normal length are required.

Cable can be roughly 1.5 times standard cable length, see below.

Type code	Frame	Nominal current	Output choke	Choke thermal	Max. cable length	Max. cable length
	size		type code 1)	current	without choke ²⁾	with choke ³⁾
		I _{2N}		1		
		A		А	m	m
U _N = 380 to 480 V (380), 400, 415, 4	440, 460, 480 V)				1
ACS550-01-03A3-4	R1	3.3	NOCH-0016-6X	19	100	150
ACS550-01-04A1-4	R1	4.1	NOCH-0016-6X	19	100	150
ACS550-01-05A4-4	R1	5.4	NOCH-0016-6X	19	100	150
ACS550-01-06A9-4	R1	6.9	NOCH-0016-6X	19	100	150
ACS550-01-08A8-4	R1	8.8	NOCH-0016-6X	19	100	150
ACS550-01-012A-4	R1	11.9	NOCH-0016-6X	19	100	150
ACS550-01-015A-4	R2	15.4	NOCH-0016-6X	19	200	250
ACS550-01-023A-4	R2	23	NOCH-0030-6X	41	200	250
ACS550-01-031A-4	R3	31	NOCH-0030-6X	41	200	250
ACS550-01-038A-4	R3	38	NOCH-0030-6X	41	200	250
ACS550-01-045A-4	R3	45	NOCH-0070-6X	112	200	300
ACS550-01-059A-4	R4	59	NOCH-0070-6X	112	200	300
ACS550-01-072A-4	R4	72	NOCH-0070-6X	112	200	300
ACS550-01-087A-4	R4	87	NOCH-0070-6X	112	300	300
ACS550-01-125A-4	R5	125	NOCH-0120-6X	157	300	300
ACS550-01-157A-4	R6	157	FOCH-0260-70	289	300	300
ACS550-01-180A-4	R6	180	FOCH-0260-70	289	300	300
ACS550-01-195A-4	R6	205	FOCH-0260-70	289	300	300
ACS550-01-246A-4	R6	246	FOCH-0260-70	289	300	300
ACS550-01-290A-4	R6	290	FOCH-0320-50	445	300	300
ACS550-02-368A-4	R8	368	FOCH-0320-50	445	300	300
ACS550-02-486A-4	R8	486	FOCH-0610-70	720	300	300
ACS550-02-526A-4	R8	526	FOCH-0610-70	720	300	300
ACS550-02-602A-4	R8	602	FOCH-0610-70	720	300	300
ACS550-02-645A-4	R8	645	FOCH-0610-70	720	300	300

¹⁾ The last digit of the output choke type defines the degree of protection; X stands for 2 = IP22 or 5 = IP54, 0 = IP00
²⁾ Cable lengths according to 4 kHz switching frequency
³⁾ Maximum switching frequency to be used with du/dt filter is 4 kHz

Note

An output choke does not improve the EMC performance of the drive. To fulfil local EMC requirements use sufficient RFI filtering. For more information refer to the ACS550 Technical reference.

Cooling and fuses

Cooling

ACS550 is fitted with cooling air fans. The cooling air must be free from corrosive materials and not above the maximum ambient temperature of 40 °C (50 °C with derating). For more specific environmental limits see page 5.

Fuse connections

Standard fuses can be used with ABB standard drives. For input fuse connections see tables below.

Cooling air flow 380 to 480 V units

Type code	Frame size	Heat dissipation		Air flow	
		W	BTU/Hr	m³/h	ft ³ /min
ACS550-01-03A3-4	R1	40	137	44	26
ACS550-01-04A1-4	R1	52	178	44	26
ACS550-01-05A4-4	R1	73	249	44	26
ACS550-01-06A9-4	R1	97	331	44	26
ACS550-01-08A8-4	R1	127	434	44	26
ACS550-01-012A-4	R1	172	587	44	26
ACS550-01-015A-4	R2	232	792	88	52
ACS550-01-023A-4	R2	337	1151	88	52
ACS550-01-031A-4	R3	457	1561	134	79
ACS550-01-038A-4	R3	562	1919	134	79
ACS550-01-045A-4	R3	667	2278	134	79
ACS550-01-059A-4	R4	907	3098	280	165
ACS550-01-072A-4	R4	1120	3825	280	165
ACS550-01-087A-4	R4	1440	4918	280	165
ACS550-01-125A-4	R5	1940	6625	350	205
ACS550-01-157A-4	R6	2310	7889	405	238
ACS550-01-180A-4	R6	2810	9597	405	238
ACS550-01-195A-4	R6	3050	10416	405	238
ACS550-01-246A-4	R6	3260	11134	405	238
ACS550-01-290A-4	R6	3850	13125	405	238
ACS550-02-368A-4	R8	6850	23394	1220	718
ACS550-02-486A-4	R8	7850	26809	1220	718
ACS550-02-526A-4	R8	7600	25955	1220	718
ACS550-02-602A-4	R8	8100	27663	1220	718
ACS550-02-645A-4	R8	9100	31078	1220	718

Cooling air flow 208 to 240 V units

Type code	Frame size	Heat dissipation		Air flow	
		W	BTU/Hr	m³/h	ft ³ /min
ACS550-01-04A6-2	R1	55	189	44	26
ACS550-01-06A6-2	R1	73	249	44	26
ACS550-01-07A5-2	R1	81	276	44	26
ACS550-01-012A-2	R1	118	404	44	26
ACS550-01-017A-2	R1	161	551	44	26
ACS550-01-024A-2	R2	227	776	88	52
ACS550-01-031A-2	R2	285	973	88	52
ACS550-01-046A-2	R3	420	1434	134	79
ACS550-01-059A-2	R3	536	1829	134	79
ACS550-01-075A-2	R4	671	2290	280	165
ACS550-01-088A-2	R4	786	2685	280	165
ACS550-01-114A-2	R4	1014	3463	280	165
ACS550-01-143A-2	R6	1268	4331	405	238
ACS550-01-178A-2	R6		5379	405	238
ACS550-01-221A-2	R6	1952	6666	405	238
ACS550-01-248A-2	R6	2189	7474	405	238

Free space requirements

Enclosure type	Space above	Space below	Space on left/right	
	mm	mm	mm	
Wall mounted	200	200	0	
Free standing	200	0	0	

Recommended input protection fuses for 380 to 480 V units

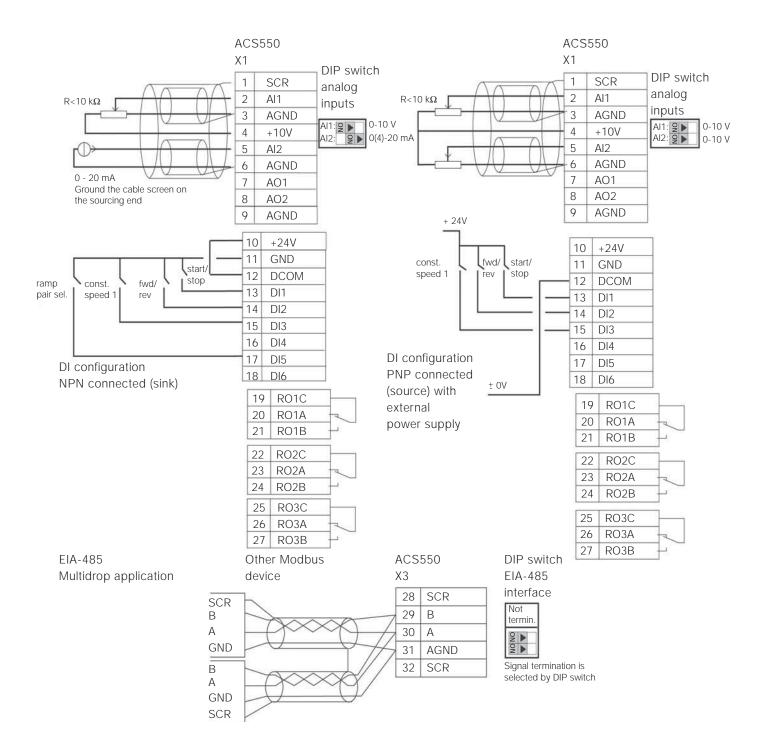
Type code	Frame size	IEC fus	ses	UL fuses	
		A	Fuse type *)	А	Fuse type
ACS550-01-03A3-4	R1	10	gG	10	UL Class T
ACS550-01-04A1-4	R1	10	gG	10	UL Class T
ACS550-01-05A4-4	R1	10	gG	10	UL Class T
ACS550-01-06A9-4	R1	10	gG	10	UL Class T
ACS550-01-08A8-4	R1	10	gG	15	UL Class T
ACS550-01-012A-4	R1	16	gG	15	UL Class T
ACS550-01-015A-4	R2	16	gG	20	UL Class T
ACS550-01-023A-4	R2	25	gG	30	UL Class T
ACS550-01-031A-4	R3	35	gG	40	UL Class T
ACS550-01-038A-4	R3	50	gG	50	UL Class T
ACS550-01-045A-4	R3	50	gG	60	UL Class T
ACS550-01-059A-4	R4	63	gG	80	UL Class T
ACS550-01-072A-4	R4	80	gG	90	UL Class T
ACS550-01-087A-4	R4	125	gG	125	UL Class T
ACS550-01-125A-4	R5	160	gG	175	UL Class T
ACS550-01-157A-4	R6	200	gG	200	UL Class T
ACS550-01-180A-4	R6	250	gG	250	UL Class T
ACS550-01-195A-4	R6	250	gG	250	UL Class T
ACS550-01-246A-4		250	gG	250	UL Class T
ACS550-01-290A-4	R6	315	gG	315	UL Class T
ACS550-02-368A-4	R8	400	gG	400	UL Class T
ACS550-02-486A-4	R8	500	gG	500	UL Class T
ACS550-02-526A-4	R8	630	gG	630	UL Class T
ACS550-02-602A-4	R8	630	gG	630	UL Class T
ACS550-02-645A-4	R8	800	gG	800	UL Class T

Recommended input protection fuses for 208 to 240 V units

Type code	Frame size	IEC fuses		UL fuses	
		Α	Fuse type *)	Α	Fuse type
ACS550-01-04A6-2	R1	10	gG	10	UL Class T
ACS550-01-06A6-2	R1	10	gG	10	UL Class T
ACS550-01-07A5-2	R1	10	gG	10	UL Class T
ACS550-01-012A-2	R1	16	gG	15	UL Class T
ACS550-01-017A-2	R1	25	gG	25	UL Class T
ACS550-01-024A-2	R2	25	gG	30	UL Class T
ACS550-01-031A-2	R2	40	gG	40	UL Class T
ACS550-01-046A-2	R3	63	gG	60	UL Class T
ACS550-01-059A-2	R3	63	gG	80	UL Class T
ACS550-01-075A-2	R4	80	gG	100	UL Class T
ACS550-01-088A-2	R4	100	gG	110	UL Class T
ACS550-01-114A-2	R4	125	gG	150	UL Class T
ACS550-01-143A-2	R6	200	gG	200	UL Class T
ACS550-01-178A-2	R6	250	gG	250	UL Class T
ACS550-01-221A-2	R6	315	gG	300	UL Class T
ACS550-01-248A-2	R6	315	gG	350	UL Class T

Control connections

These connections are shown as examples only. Please refer to the ACS550 User's manual, chapter Installations, for more detailed information.



Services



All industries face a common goal: to maximize their production output at the lowest possible cost, while maintaining the highest quality end products. One of ABB's key objectives is to maximize the uptime of its customers' processes by ensuring optimum lifetime of all ABB products in a predictable, safe and low cost manner.

Maximizing return on investment

At the heart of ABB's services is its drive lifecycle management model. All services available for ABB low voltage drives are planned according to this model. For customers it is easy to see which services are available at which phase.

Drive specific maintenance schedules are also based on this four-phase model. Thus, a customer knows precisely the

The services offered for ABB low voltage drives span the entire value chain, from the moment a customer makes the first enquiry through to disposal and recycling of the drive. Throughout the value chain, ABB provides training and learning, technical support and contracts. All of this is supported by one of the most extensive global drive sales and service networks.

timing of the part replacements plus all other maintenance related actions. The model also helps the customer when deciding about upgrades, retrofits and replacements.

Professional management of the drive's lifecycle maximizes the return on any investment in ABB low voltage drives.

ABB drive lifecycle management model



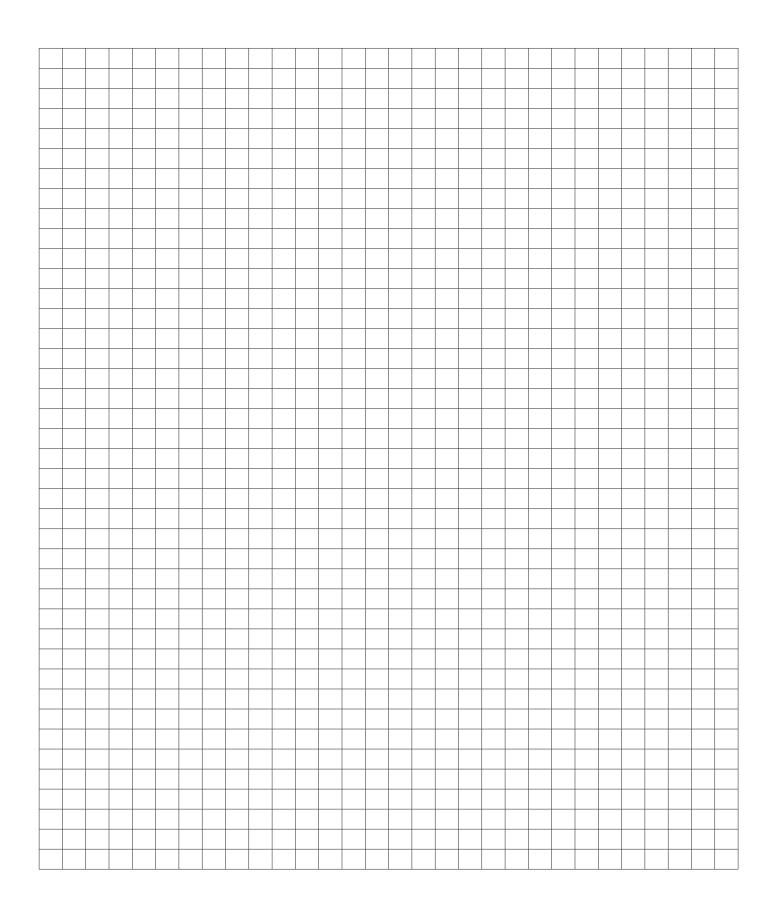
Limited lifecycle services

Caution! A drive entering the Limited or Obsolete phase has limited repair options. This may result in unpredictable process downtime. To avoid this possibility, the drive should be kept in the Active or Classic phase.

ABB follows a four-phase model for managing drive lifecycles, which brings enhanced customer support and improved efficiency.

Examples of lifecycle services are: selection and dimensioning, installation and commissioning, preventive and corrective maintenance, remote services, spare part services, training and learning, technical support, upgrade and retrofit, replacement and recycling.

Notes



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